

# MATERIAL SAFETY DATA SHEET

## Section 1: Product & Company Information

Product Name: Dril Xcaliper  
Chemical Family: Neutralized Amines  
Product Use: Drilling Fluid Additive

### Workplace Hazardous Materials Information Systems Data (WHMIS):

Class ID	Class	Workplace Hazard
D-2-B	Materials Causing Other Toxic Effects - Toxic	Skin and eye irritant

Manufacturer Name: M & D Industries Of Louisiana, Inc.  
Address: 502 Richland Avenue Lafayette, La 70508  
General Phone Number: (337)984.0471  
General Fax Number: (337)981.2131  
MSDS Revision Date: 01-01, 2012

SUPPLIER: M & D Industries Of Louisiana, Inc.  
502 Richland Avenue Lafayette, La 70508  
(337)984.0471



## Section 2: Composition/Information on Ingredients

Chemical Name	Concentration	CAS#
1,6-Hexanediamine	30-60%	124-09-4

## Section 3: Hazards Identification

Emergency Overview:

Routes of Entry:

Skin Contact:	Yes
Skin Absorption:	No
Eye Contact:	Yes
Inhalation:	Yes
Ingestion:	Yes

Potential Health Effects:

Skin:	Not expected to be a problem under normal conditions of use. Liquid may cause irritation.
Eye:	Not expected to be a problem under normal conditions of use. Liquid may cause irritation.
Inhalation:	Not expected to be a problem under normal conditions of use.
Ingestion:	Not expected to be a problem under normal conditions of use.

## Section 4: First Aid Measures

Eye Contact:	In case of eye contact, flush eyes with water for at least 15 minutes. Seek immediate medical attention.
Skin Contact:	In case of skin contact, immediately remove contaminated clothing and flush affected area with water for at least 15 minutes. Launder contaminated clothing before re-use. If irritation develops, seek medical attention.
Inhalation:	Remove patient to fresh air. If breathing has stopped, administer artificial respiration, preferably mouth-to-mouth resuscitation. If breathing is difficult, administer oxygen. Seek medical attention.
Ingestion:	If patient is conscious, administer water to drink. Do NOT induce vomiting. Seek immediate medical attention.
Other First Aid:	

## Section 5: Fire Fighting Measures

Conditions Of Flammability:

Extinguishing Media: Water, dry chemical, foam

Flashpoint: >100°C (TCC)

Upper Flammable Limit: NA

Lower Flammable Limit: NA

Autoignition Temperature:

Protective Equipment: Self-contained respirators required for firefighting personnel.

Sensitivity To Impact or Static Discharge:

Hazardous Combustion Products: None known.

Fire Comment:

## Section 6: Accidental Release Measures

Personnel Precautions: Use proper personal protective equipment as listed in section 8.

Spill Cleanup Measures: Wear protective equipment. For spills, dike and pick up spilled material, and dispose of in approved waste containers. Keep out of sewers, storm drains, surface waters, and soil.

## Section 7: Handling & Storage

Handling: Wash thoroughly after handling. Do not get in eyes, on skin, or on clothing. Do not cut, grind, weld, or drill on or near the containers. Empty containers will contain product residue. Always obey hazard warnings and handle empty containers as if they were full.

Storage: Store in a cool, dry, well ventilated place, away from incompatible materials.

## Section 8: Exposure Controls, Personal Protection, Exposure Guidelines

Engineering Controls: General mechanical, 10 changes per hour

Personal Protective Equipment: Safety glasses, chemical-resistant gloves, and rubber apron recommended.

Respiratory Protection: Not expected to be necessary under normal conditions of use.

Exposure Limits:

Chemical Name  
1,6-Hexanediamine

ACGIH TLV-TWA  
Not Available

OSHA PEL-TWA  
Not Available

## Section 9: Physical & Chemical Properties

Physical State:	Liquid
Odour And Appearance:	Clear colourless liquid; odourless
Odour Threshold:	
Boiling Point:	>100 °C
Evaporation Rate:	Not determined
Melting Point:	<-35 °C
Freezing Point:	<-35 °C
Specific Gravity:	1.095
Solubility in Water:	Soluble in water
Vapour Density:	Not determined
Vapour Pressure:	Not determined
pH:	7.2 - 7.7
Flash Point:	>100 °C (TCC)
Volatility (% by volume):	
Coefficient of Water to Oil distribution:	

## Section 10: Stability & Reactivity

Chemical Stability:	Yes
Hazardous Polymerization:	Will not occur
Conditions Of Chemical Instability:	Not known
Incompatible Substances:	Strong oxidizers
Special Decomposition Products:	CO <sub>x</sub> , NO <sub>x</sub>

## Section 11: Toxicological Information

Chemical Name

LD<sub>50</sub> (Oral Rat)

LD<sub>50</sub> (Dermal Rabbit)

LC<sub>50</sub> (Inhalation Rat)

**M & D INDUSTRIES OF LOUISIANA, INC.**

502 RICHLAND AVE. / LAFAYETTE, LA. 70508  
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Phone:337-984-0471

1,6-Hexanediamine

750 mg/kg

1110 mg/kg

Not Determined

General Irritancy Of Product:

Sensitization: Not determined  
 Carcinogenicity: Not determined  
 Reproductive Toxicity: Not determined  
 Teratogenicity: Not determined  
 Embryotoxicity: Not Available  
 Mutagenicity: Not determined  
 Synergistic Products: Not determined

Section 12: Ecological Information

Ecotoxicity: Not Available  
 Environmental Fate: Not Available

Section 13: Disposal Considerations

Waste Disposal: Dispose of contaminated product and materials in an approved manner for this material. Consult appropriate federal, provincial, and local regulatory agencies to ascertain proper disposal procedures.

Section 14: Transport Information

TDG Classification: NA  
 DOT UN Number: NA  
 Shipping Notes: Not regulated

Section 15: Regulatory Information

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This product has been classified according to the hazard criteria of the CPR and the MSDS contains all the  
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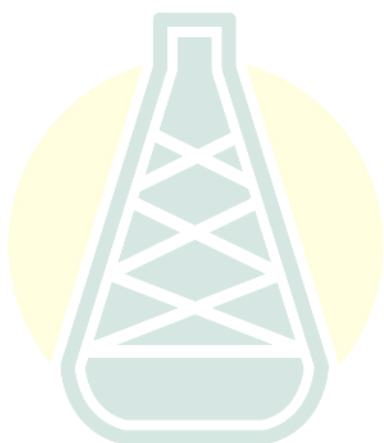
information required by the CPR.

## Section 16: Additional Information

MSDS Revision Date:: Jan 1, 2012

MSDS Author: M & D Industries Of Louisiana, Inc.

Disclaimer: This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. We shall ensure, so far as is reasonably practicable, that any revision of this Data Sheet is sent to all customers to whom we have directly supplied this substance, but must point out that it is the responsibility of any intermediate supplier to ensure that such revision is passed to the ultimate user. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment. Should further information be required, this can be obtained through the sales office whose address is at the top of this data sheet.



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